Mild Steel CS Pipe Fittings 22.5deg Eblow With SCH40 SCH80

Our Product Introduction

Basic Information

- Place of Origin: CHINA
- Brand Name: DEYE
- Certification: ISO9001:2015 PED
- Model Number: PF-EL-C06
- Minimum Order Quantity: 10PCS
- Price: USD0.58-USD100 for seamless fittings
- Packaging Details: Ply-wooden cases, pallets, cartons
- Delivery Time: 5-8 days for stock items
- Payment Terms: L/C, T/T, D/P

Product Specification

- Standard: ASME ANSI DIN GOST
- Material: A234WPB WP11, P9, WPL6
- Thickness: SGP, STD, SCH20, SCH30,SCH40, SCH60, SCH80, SCH160, XS, XXS
- Size: 1/2"-72"
- Connection: Butt Welded BW
- Surface: Black Finishing, Vanish Finishing, Anti-Rust Oil
- Types: 22.5DEG , 45DEG, 90DEG, 180DEG
- Highlight: **Mild Steel cs pipe fittings**, **22.5deg cs pipe fittings**, **SCH80 cs elbow**

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Product Description

Mild Steel CS Pipe Fittings 22.5deg Eblow With SCH40 SCH80

Product Description

Butt Welded Pipefittings is designed as per ASME B16.9 specification applied in industrial construction pipelines. Including elbow, tee, cross, cap, reducer, Stub ends and etc.

Product Information/Basis Information/Specification

Product Name	ANSI B16.9 Butt-Welding Carbon Steel Pipe Fitting
Types	LR 90deg Elbows, SR 90deg Elbow, 45deg LR elbow, 22.5LR Elbow, 80deg Returns, Bends, Reducing Elbow, straight Tee, Equal Tee, Con. Reducers, Ecc. reducers, Y tees, caps, Stub Ends, Long and short lap joint stub ends
Size	1/2"-72" Seamless Elbow (1/2″ 24″), ERW / Welded / Fabricated Elbow (1/2″ 72″)
Wall Thickness	SCH10,SCH20,SCH30,STD,SCH40,SCH60,XS,SCH80,SCH100,SCH120,SCH140,SCH160,XXS, DIN, SGP JIS thickness
Mat. Standard	ASTMA234,ASTM A420,ASTM A312, ANSI B16.9/B16.28/B16.25,ASME B16.9,
	JIS B2311-1997/2312, JIS B2311/B2312, DIN 2605-1/2617/2615,
	GB 12459-99,EN Standard etc.
Material Grade	Carbon Steel : A234 WPB, WP5, WP6, WP9,WP11,WP12, WP22, A420WPL6, WPL8, WP91
	12CrMo, 15Cr5Mo, 1Cr5Mo, 12Cr1MoV , WPHY 42, WPHY 46, WPHY 52, WPH 60, WPHY 65 & WPHY 70
	ST37.0,ST35.8,ST37.2,ST35.4/8,ST42,ST45,ST52,ST52.4
	STP G38,STP G42,STPT42,STB42,STS42,STPT49,STS49
	Stainless Steel304, 304L, 304H. 316, 316L, 316H, 321, 347, 347H, Duplex SS 2507, DSS2205, UNS31803 UNS32750 1.4301,1.4306, 1.4401, 1.4435, 1.4406, 1.4404, 1.4462, 1.4410, 1.4501
Surface	Black painting,varnish paint, anti rust oil, hot galvanized, cold galvanized, 3PE,etc.
Transport Package	Plastic film,wooden cases ,wooden pallet,or as per customers' requests

Features /Characteristics

Elbows: Such pipe fittings are used to change the direction of the flow. Elbows They are majorly available in two standard types
- 90 and 45 degree angles owing to their high demand in plumbing. The 90-degree elbow is primarily used to connect hoses to water pumps, valves, and deck drains, while the 45 degree elbow is mostly used in water supply facilities, electronic and chemical industrial pipeline networks, food, air-conditioning pipelines, garden production, agriculture, and solar-energy facility.

Technology/ Technical Data Sheet

Thickness List for pipefittings ANSI B16.9

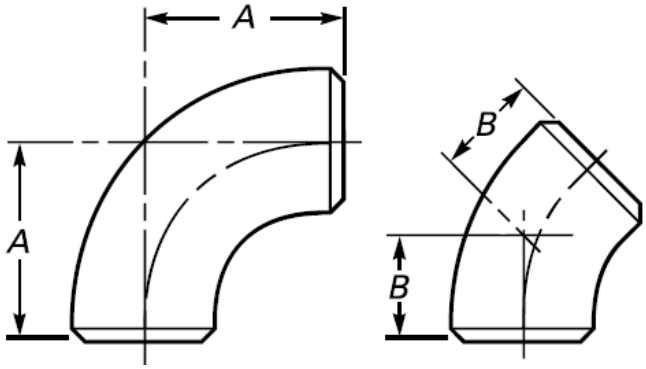
Unit: mm

NPS	Outside Dimeter	Different thickness with tolerance of +-12.5%									
		Sch20	Sch30	STD	**Sch40**	Sch60	**XS**	**Sch80**	Schl20	Sch160	**XXS**
1/8	10. 3	——	——	1. 73	1. 73	——	2. 41	2. 41	——	——	——
1/4	13. 7	—	—	2. 24	2. 24	—	3. 02	3. 02	—	—	—
3/8	17. 1	—	—	2. 31	2. 31	—	3. 20	3. 20	—	—	—
1/2	21. 3	——	——	2. 77	2. 77	——	3. 73	3. 73	——	4. 78	7. 47
3/4	26. 7	——	——	2. 87	2. 87	——	3. 91	3. 91	——	5. 56	7. 82
1	33.4	—	—	3. 38	3. 38	—	4. 55	4. 55	—	6. 35	9. 09
1 1/4	42. 2	—	—	3. 56	3. 56	—	4. 85	4. 85	—	6. 35	9. 70
1 1/2	48. 3	——	——	3. 68	3. 68	——	5. 08	5. 08	——	7. 14	10. 15
2	60. 3	——	——	3. 91	3. 91	——	5. 54	5. 54	——	8. 74	11. 07
2 1/2	73. 0	—	—	5. 16	5. 16	—	7. 01	7.01	—	9. 53	14. 02
3	88. 9	—	—	5. 49	5. 49	—	7. 62	7. 62	—	11. 13	15. 24
3 1/2	101. 6	——	——	5. 74	5. 74	——	8. 08	8. 08	——	——	——
4	114. 3	——	——	6.02	6. 02	——	8. 56	8. 56	11. 13	13. 49	17. 12
5	141. 3	—	—	6. 55	6. 55	—	9. 53	9. 53	12. 70	15. 88	19. 05
6	168. 3	—	—	7. 11	7. 11	—	10. 97	10. 97	14. 27	18. 26	21.95
8	219. 1	6. 35	7. 04	8. 18	8. 18	10. 31	12. 70	12. 70	18. 26	23. 01	22.23
10	273. 1	6. 35	7. 80	9. 27	9.27	12. 70	12. 70	15. 09	21. 44	28. 58	25. 40
12	323.9	6. 35	8. 38	9. 53	10. 31	14. 27	12. 70	17. 48	25. 40	33. 32	25. 40
14	355. 6	7. 92	9. 53	9. 53	11. 13	15. 09	12. 70	19. 05	27. 79	35. 71	—
16	406. 4	7. 92	9. 53	9. 53	12. 70	16. 66	12. 70	21. 44	30. 96	40. 49	——
18	457. 2	7. 92	11. 13	9. 53	14. 27	19. 05	12. 70	23. 83	34. 96	45. 24	——

20	508. 0	9. 53	12. 70	9. 53	15. 09	20. 62	12. 70	26. 19	38. 10	50. 01	—
22	558. 8	9. 53	12. 70	9. 53	—	22. 23	12. 70	28. 58	41. 28	53. 98	—
24	609. 6	9. 53	14. 27	9. 53	17. 48	24. 61	12. 70	30. 96	46. 02	59. 54	——
26	660.4	12. 70	——	9. 53	——	——	12. 70	——	——	——	——
28	711.2	12. 70	15. 88	9. 53	—	—	12. 70	—	—	—	—
30	762. 0	12. 70	15. 88	9. 53	—	—	12. 70	—	—	—	—
32	812. 8	12. 70	15. 88	9. 53	17. 48	——	12. 70	——	——	——	——
34	863. 6	12. 70	15. 88	9. 53	17. 48	——	12. 70	——	——	——	——
36	914. 4	12. 70	15. 88	9. 53	17. 48	—	12. 70	—	—	—	—
38	965.2	—	—	9. 53	—	—	12. 70	—	—	—	—
40	1016. 0	——	——	9. 53	——	——	12. 70	——	——	——	——
42	1066. 8	——	——	9. 53	——	——	12. 70	——	——	——	——
44	1117. 6	—	—	9. 53	—	—	12. 70	—	—	—	—
46	1168.4	—	—	9. 53	—	—	12. 70	—	—	—	—
48	1219. 2	—	—	9. 53	—	—	12. 70	—	—	—	—

Dimension List

Dimensions of Long Radius Elbows



Normial Pipe Size (NPS)	Outside Diameter at Bevel	90-deg Elbows, A	45-deg Elbows, B
1/2	21.3	38	16
3/4	26.7	38	19
1	33.4	38	22
1 1/4	42.2	48	25
1 1/2	48.3	57	29
2	60.3	76	35
2 1/2	73.0	95	44
3	88.9	114	51
3 1/2	101.6	133	57
4	114.3	152	64
5	141.3	190	79
6	168.3	229	95
8	219.1	305	127
10	273.0	381	159
12	323.8	457	190
14	355.6	533	222
16	406.4	610	254
18	457.0	686	286
20	508.0	762	318
22	559.0	838	343
24	610.0	914	381
26	660.0	991	406
28	711.0	1 067	438
30	762.0	1 143	470
32	813.0	1 219	502
34	864.0	1 295	533
36	914.0	1 372	565
38	965.0	1 448	600
40	1 016.0	1 524	632
42	1 067.0	1 600	660
44	1 118.0	1 676	695
46	1 168.0	1 753	727
48	1 219.0	1 829	759

Application/Usage

Low and middle pressure fluid pipeline, boiler, petroleum and natural gas industry, drilling, chemical industry,

electric industry, shipbuilding, fertilizer equipment and pipeline, structure, petrochemical, pharmaceutical industries, etc.

Material Specification

Designation: A 234/A 234M – 05 Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

This specification covers wrought carbon steel and alloy steel fittings of seamless and welded construction covered by the latest revision of ASME B16.9, B16.11, MSS SP-79, and MSS SP-95. These fittings are for use in pressure piping and in pressure vessel fabrication for service at moderate and elevated temperatures. Fittings differing from these ASME and MSS standards shall be furnished in accordance with Supplementary Requirement S58 of Specification A 960.

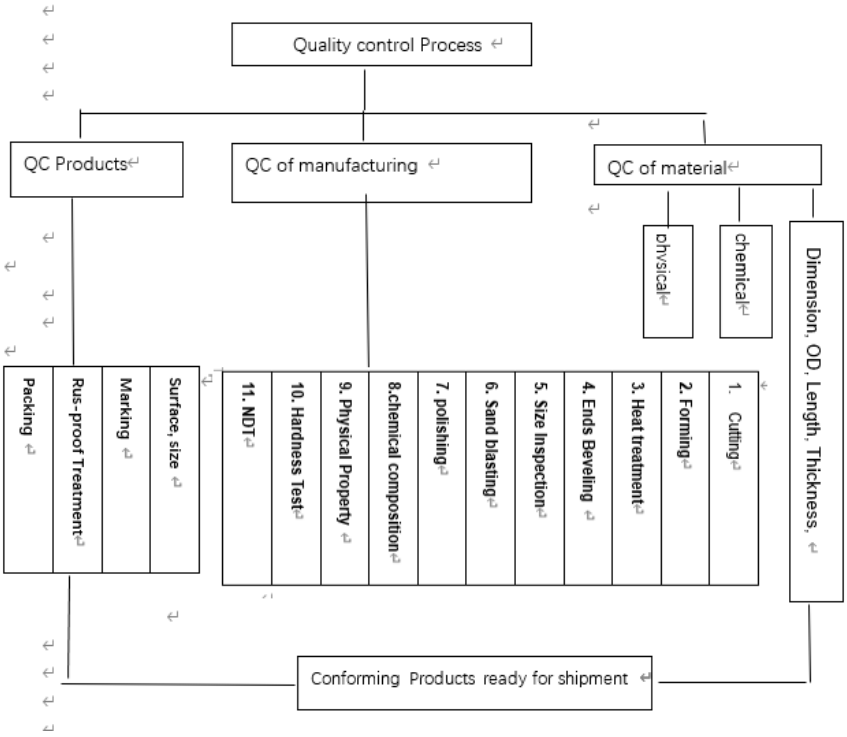
Chemical Requirements (Composition, %)

Grade and Material	C	Mn	P	S	Silicon	Chromium	Molybdenum	Nickel	Copper
WPB[B,C,D,E,F]	0.30 max	0.29–1.06	0.05	0.058	0.10 min	0.40 max	0.15 max	0.40 max	0.40 max
WPC[C,D,E,F]	0.35 max	0.29–1.06	0.05	0.058	0.10 min	0.40 max	0.15 max	0.40 max	0.40 max
WP1	0.28 max	0.30–0.90	0.045	0.045	0.10–0.50	. . .	0.44–0.65		
WP12 CL1,	0.05–0.20	0.30–0.80	0.045	0.045	0.60 max	0.80–1.25	0.44–0.65		
WP12 CL2									
WP11 CL1	0.05–0.15	0.30–0.60	0.03	0.03	0.50–1.00	1.00–1.50	0.44–0.65		
WP11 CL2,	0.05–0.20	0.30–0.80	0.04	0.04	0.50–1.00	1.00–1.50	0.44–0.65		
WP11 CL3									
WP22 CL1,	0.05–0.15	0.30–0.60	0.04	0.04	0.50 max	1.90–2.60	0.87–1.13		
WP22 CL3									
WP5 CL1,	0.15 max	0.30–0.60	0.04	0.03	0.50 max	4.0–6.0	0.44–0.65		
WP5 CL3									
WP9 CL1,	0.15 max	0.30–0.60	0.03	0.03	1.00 max	8.0–10.0	0.90–1.10		
WP9 CL3 WPR	0.20 max	0.40–1.06	0.045	0.05	. . .	. . .	. . .	1.60–2.24	0.75–1.25
WP91	0.08–0.12	0.30–0.60	0.02	0.01	0.20–0.50	8.0–9.5	0.85–1.05	0.40 max	. . .
WP911	0.09–0.13	0.30–0.60	0.02	0.01	0.10–0.50	8.5–9.5	0.90–1.10	0.40 max	. .

Mechanical Performance Requirements

Grade and Marking Symbol	WPB	WPC, WP11 CL2, WP12 CL2	WP1	WP11 CL1, WP22 CL1, WP5 CL1, WP9 CL1	WPR	WP11 CL3, WP22 CL3 WP5 CL3 WP9 CL3	WP91	WP911	WP12 CL1
Tensile strength, range ksi [MPa]	60–85	70–95	55–80	60–85	63–88	75–100	85–110	90–120	60–85
	[415–585]	[485–655]	[380–550]	[415–585]	[435–605]	[520–690]	[585–760]	[620–840]	[415–585]
Yield strength, min, ksi [MPa]	35 [240]	40 [275]	30 [205]	30 [205]	46 [315]	45 [310]	60 [415]	64 [440]	32 [220]
(0.2 % offset or 0.5 % extension-under-load)									

Production Process



Reference Standards

ASME B16.9 Specification for Butt Welded Fittings
ASME B16.9 specification is designed for butt welded fittings applied in industrial construction pipelines. Including elbow, tee, cross, cap, reducer, and etc.

Standard Scope
The standard includes specifications of NPS 1/2 to NPS 48 (DN15-DN1200) factory-made wrought butt-welded pipe fittings overall dimensions, tolerances ratings, test methods and markings.

Special Fittings
Special fittings here refer to special sizes, forms and tolerances that agreed between buyer and manufacturer.

Fabricated Fittings
Fabricated laterals and other fittings by circumferential or intersection welds are considered pipe fabrication could not apply this standard.

Units under ASME B16.9 shall be stated in both SI (Metric) and U.S. Customary units. Designation for size is NPS.

Reference Standards
It is not considered practical to identify the specific edition of each standard and specification in the individual references. A product made comply with a prior edition of referenced standards and in all other respects conforming to this standard will be considered complied.

ASME B16.5: Pipe Flanges and Flanged Fittings: NPS 1⁄2 Through NPS 24 Metric/Inch Standard
ASME B16.25: For Buttwelding Ends
ASME B31: Code for Pressure Piping
ASME B31.3: Process Piping
ASME B36.10M, Welded and Seamless Wrought Steel Pipe
ASME B36.19M, Stainless Steel Pipe
ASME Boiler and Pressure Vessel Code
ASTM A234/A234M-17, Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service
ASTM A403/A403M-16, Specification for Wrought Austenitic Stainless Steel Piping Fittings
ASTM A420/A420M-16, Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for LowTemperature Service
ASTM A815/A815M-14e1, Specification for Wrought Ferritic, Ferritic/Austenitic and Martensitic Stainless Steel Piping Fittings
ASTM A960/A960M-16a, Specification for Common Requirements for Wrought Steel Piping Fittings
ASTM E29-13, Practice for Using Significant Digits in Test Data to Determine Conformance With Specifications
ASTM B361-16, ASTM B363-14, ASTM B366/B366M-17: For other material metals. (Aluminum, Titanium, Nickel, and alloy).

FAQ/ Customer Question and Answers

Q: Customer asked for butt weld fittings in A105:
A: Most common carbon steel buttweld fitting material is A234WPB. It is equivalent to A105 flanges, however there is no such thing as an A105 or A106 butt weld fitting A106 Gr.B is for pipe grade. The A234WPB fittings are made from A106GR.B pipes. A105 is a material from Bar forged to be High pressure Fittings or Flange

Q: Customer requests “Normalized” butt weld fittings:
A: This is also a misconception since flanges are available in A105 and A105 N, where N stands for normalized. However, there is no such thing as A234WPBN. Manufactures normalize their butt weld fittings was considered that normalized heat treating process was done, Especially for the elbows and Tees Customer needing “normalized” butt weld fittings should request WPL6 fittings which are high yield and are normalized as a standard procedure.

Q: Customer forgets to mention pipe schedule:
A: Buttweld fittings are sold as per pipe size but pipe schedule must be specified to match the ID of the fitting to the ID of the pipe. If no schedule is mentioned, we will assume a standard wall is requested.

Q; Customer forgets to mention welded or seamless butt weld fitting:
A: Butt weld fittings are available in both welded and seamless configuration. A seamless butt weld carbon steel or stainless-steel fitting is made of seamless pipe and is generally more expensive. Seamless pipe fittings are NOT common in sizes bigger than 12”. Welded pipe fittings are made of ERW welded carbon steel or stainless-steel pipe. They are available in sizes ½” to 72” and are more affordable than seamless fittings.

Q: What does Short Radius (SR) or Long Radius (LR) means?
A: You will often hear SR45 elbow or LR45 elbow. The 45 or 90 refers to the angle of the bend for buttweld fitting to change the direction of flow.A long radius elbow (LR 90 Elbow or LR 45 elbow) will have a pipe bend that will be 1.5 times the size of the pipe. So, a 6 inch LR 90 has bending radius that is 1.5 x nominal pipe size. A short radius elbow (SR45 or SR90) has a pipe bend that is equal to the size of the fitting, so a 6” SR 45 has a bending radius that is 6” nominal pipe size.

Q: What is a 3R or 3D elbow pipe fitting?
A: First, the terms 3R or 3D are used synonymously. A 3R butt weld elbow has a bending radius that is 3 times the nominal pipe size. A 3R elbow is equal to 3D Elbows

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