



Seamless Carbon Steel Pipe Fittings Equal Tee With Standard DIN2615

Our Product Introduction

Basic Information

- Place of Origin: CHINA
- Brand Name: DEYE
- Certification: ISO9001:2015 PED
- Model Number: PF-TEE-C08
- Minimum Order Quantity: 10PCS
- Price: USD0.58-USD100 for seamless fittings
- Packaging Details: Ply-wooden cases, pallets, cartons
- Delivery Time: 5-8 days for stock items
- Payment Terms: L/C, T/T, D/P



Product Specification

- Material: A234WPB, WP11, WP22, WPC, A420WPL6
- Thickness: SGP, STD, SCH20, SCH30, SCH40, SCH60, SCH80, SCH160, XS, XXS
- Finishing: Black, Vanish, Oil, Customize
- Standard: DIN2605/2616/DIN2615/ANSI B16.9
- Highlight: Seamless Carbon Steel Pipe Fittings, Carbon Steel Pipe Fittings Equal Tee, DIN2615 carbon steel equal tee



More Images



for more products please visit us on piping-industry.com

Product Description

Seamless Carbon Steel Pipe Fittings Equal Tee With Standard DIN2615

The **equal tee pipe fitting** means the diameter of the tee is same to the main pipe. This is one of the types of pipe fitting. The tees fall in two categories, i.e. equal tee or unequal tee. According to this there are various shapes also like T shape, Y shape and based on this the product is manufactured. Equal Tees, Reducing Tees and Lateral Tee special grade tees are widely supplied to many industries such as power generation, petrochemical, shipbuilding, paper manufacturing, chemical, pharmaceutical, and fabrication.

Product Information/Product Description/Basis Information/Specification

Product Name	DIN2615/DIN2605/DIN2616/EN10253 Type A & B. ANSI B16.9 Butt-Welding Carbon Steel Pipe Fitting
Types	LR 90deg Elbows, SR 90deg Elbow, 45deg LR elbow, 22.5LR Elbow, 80deg Returns, Bends, Reducing Elbow, straight Tee, Equal Tee, Con. Reducers, Ecc. reducers, Y tees, caps, Stub Ends, Long and short lap joint stub ends
Size	1/2"-72" Seamless Elbow (1/2" 24"), ERW / Welded / Fabricated Elbow (1/2" 72")
Wall Thickness	DIN series 1 2 3 4 5 , customized thickness, SCH10,SCH20,SCH30,STD,SCH40,SCH60,XS,SCH80,SCH100,SCH120,SCH140,SCH160,XXS, DIN, SGP JIS thickness
Mat. Standard	ASTMA234,ASTM A420,ASTM A312, ANSI B16.9/B16.28/B16.25,ASME B16.9, JIS B2311-1997/2312, JIS B2311/B2312, DIN 2605-1/2617/2615, GB 12459-99,EN Standard etc.
Material Grade	Carbon Steel : A234 WPB, WP5, WP6, WP9,WP11,WP12, WP22, A420WPL6, WPL8, WP91 12CrMo, 15Cr5Mo, 1Cr5Mo, 12Cr1MoV , WPHY 42, WPHY 46, WPHY 52, WPH 60, WPHY 65 & WPHY 70 ST37.0,ST35.8,ST37.2,ST35.4/8,ST42,ST45,ST52,ST52.4 STP G38,STP G42,STPT42,STB42,STS42,STPT49,STS49 Stainless Steel304, 304L, 304H. 316, 316L, 316H, 321, 347, 347H, Duplex SS 2507, DSS2205, UNS31803 UNS32750 1.4301,1.4306, 1.4401, 1.4435, 1.4406, 1.4404, 1.4462, 1.4410, 1.4501
Surface	Black painting, varnish paint, anti rust oil, hot galvanized, cold galvanized, 3PE, etc.
Transport Package	Plastic film, wooden cases , wooden pallet, or as per customers' requests

Features /Characteristics

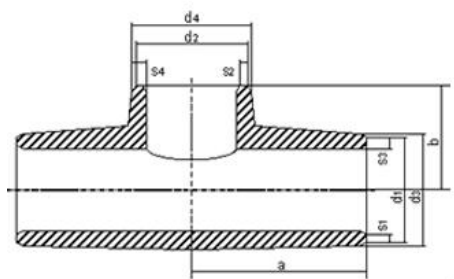
DIN 2615 TEE DIN 2615 PART 1 TEE DIN 2615 PART 2 TEE - BUTTWELD PIPE FITTINGS MANUFACTURING IN STAINLESS STEEL, DUPLEX STEEL, CARBON STEEL, ALLOY STEEL AND HIGH NICKEL ALLOYS

DIN 2615 Tee with Type A and B confirming to Dimension B16.9 and B16.28 including Equal Tee, Unequal Tee, Seamless Tee, Welded Tee etc.

Steel butt-welding pipe fittings Tees with reduced pressure factor

This standard specifies seamless and welded steel tees that are intended to be butt welded to pipes. Although the wall thicknesses specified correspond to those the pipes, these fittings do not permit operation at the same internal pressure as the pipe welded on, i.e. they have a reduced pressure factor.

Technology/ Technical Data Sheet



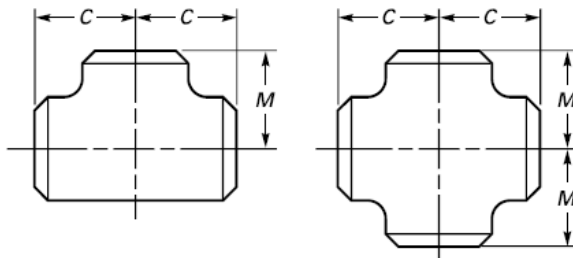
DIN2616

DN1	d1	s1	DN2	d2	s2	d3	s3	d4	s4	a	b
						mi	ma	mi	ma		
						n	x	n	x		
15	21,3	2,0	15	21,3	2,0	21,3	24,5	21,3	22,5	3,0	25
			10	17,2	1,8	21,3	23,5	17,2	18,5	2,6	25
			20	26,9	2,3	26,9	30,5	26,9	28,5	3,5	29
20	26,9	2,3	15	21,3	2,0	26,9	29,5	21,3	22,5	3,1	29

			10	17,2	1,8	26,9 9	29,0 0	3,7	18,5 5	18,5 5	2,7	29	29
25	33,7	2,6	25	33,7	2,6	33,7 7	38,0 0	5,4	33,7 7	35,5 5	4,0	38	38
			20	26,9	2,3	33,7 7	36,5 5	4,7	26,9 9	28,5 5	3,5	38	38
			15	21,3	2,0	33,7 7	36,0 0	4,2	21,3 3	23,0 0	3,2	38	38
32	42,4	2,6	32	42,4	2,6	42,4 4	47,0 0	5,6	42,4 4	44,5 5	4,2	48	48
			25	33,7	2,6	42,4 4	45,5 5	4,9	33,7 7	35,0 0	3,7	48	48
			20	26,9	2,3	42,4 4	45,0 0	4,3	26,9 9	28,0 0	3,3	48	48
			15	21,3	2,0	42,4 4	44,0 0	4,0	21,3 3	22,5 5	3,0	48	48
40	48,3	2,6	40	48,3	2,6	48,3 3	53,0 0	5,7	48,3 3	50,5 5	4,2	57	57
			32	42,4	2,6	48,3 3	52,5 5	5,3	42,4 4	44,0 0	4,0	57	57
			25	33,7	2,6	48,3 3	51,0 0	4,7	33,7 7	34,5 5	3,5	57	57
			20	26,9	2,3	18,3 3	50,5 5	4,2	26,9 9	28,0 0	3,2	57	57
50	60,3	2,9	50	60,3	2,9	60,3 3	66,0 0	6,5	60,3 3	63,0 0	4,9	64	64
			40	48,3	2,6	60,3 3	64,5 5	5,7	48,3 3	50,5 5	4,3	64	60
			32	42,4	2,6	60,3 3	64,0 0	5,4	42,4 4	44,0 0	4,0	64	57
			25	33,7	2,6	60,3 3	63,0 0	4,8	33,7 7	35,0 0	3,5	64	51
			20	26,9	2,3	60,3 3	62,0 0	4,3	26,9 9	28,0 0	3,3	64	44
65	76,1	2,9	65	76,1	2,9	76,1 1	82,0 0	6,7	76,1 1	79,0 0	3,5	76	76
			50	60,3	2,9	76,1 1	80,5 5	5,9	60,3 3	62,5 5	4,5	76	70
			40	48,3	2,6	76,1 1	79,5 5	5,4	48,3 3	50,0 0	4,0	76	67
			32	42,4	2,6	76,1 1	79,0 0	5,0	42,4 4	44,0 0	3,8	76	64
			25	33,7	2,6	76,1 1	78,0 0	4,6	33,7 7	34,5 5	3,4	76	57
80	88,9	3,2	80	88,9	3,2	88,9 9	95,5 5	7,5	88,9 9	92,5 5	5,6	86	86
			65	76,1	2,9	88,9 9	94,5 5	7,0	76,1 1	79,5 5	5,3	86	83
			50	60,3	2,9	88,9 9	93,0 0	6,2	60,3 3	62,5 5	4,6	86	76
			40	48,3	2,6	88,9 9	92,0 0	5,6	48,3 3	50,5 5	4,2	86	73
			32	42,4	2,6	88,9 9	91,5 5	5,3	42,4 4	44,0 0	3,9	86	70
100	114,3	4	100	114,3	3,6	11,4 4,3	12,5 2,5	8,7	11,4 4,3	11,5 8,5	6,5	105	105
			80	88,9	3,2	11,4 4,3	12,0 0,5	7,5	88,9 9	92,5 5	5,7	105	98
			65	76,1	2,9	11,4 4,3	11,5 9,5	7,1	76,1 1	79,5 5	5,3	105	95
			50	60,3	2,9	11,4 4,3	11,0 8,0	6,3	60,3 3	63,0 0	4,7	105	89
			40	48,3	2,6	11,4 4,3	11,0 7,0	5,8	48,3 3	50,5 5	4,3	105	86
125	139,7	4,0	125	139,7	4,0	13,9 9,7	14,0 9,0	9,8	13,9 9,7	14,5 4,5	7,3	124	124
			100	114,3	3,6	13,9 9,7	14,0 7,0	8,8	11,4 4,3	11,5 8,5	6,6	124	117
			80	88,9	3,2	13,9 9,7	14,5 5,5	7,8	88,9 9	92,5 5	5,8	124	111
			65	76,1	2,9	13,9 9,7	14,5 4,5	7,3	76,1 1	80,0 0	5,5	124	108
			50	60,3	2,9	13,9 9,7	14,0 3,0	6,6	60,3 3	63,0 0	4,9	124	105
			150	168,3	4,5	16,8 8,3	17,0 9,0	11,2	16,8 8,3	17,0 4,0	8,5	143	143

150	168,3	4,5	125	139,7	4,0	16 17 8,3 7,0	10,2	13 14 9,7 5,0	7,7	143	137
			100	114,3	3,6	16 17 8,3 5,5	9,1	11 11 4,3 9,0	6,9	143	130
			80	88,9	3,2	16 17 8,3 3,5	8,2	88,93, 9 0	6,2	143	124
			65	76,1	2,9	16 17 8,3 2,5	7,7	76,80, 1 5	5,7	143	121
200	219,1	6,3	200	219,1	6,3	21 23 9,1 4,5	15,9	21 22 9,1 7,5	11,9	178	178
			150	168,3	4,5	21 22 9,1 8,5	12,7	16 17 8,3 6,0	9,5	178	168
			125	139,7	4,0	21 22 9,1 8,0	12,3	13 14 9,7 8,0	9,3	178	162
			100	114,3	3,6	21 22 9,1 6,5	11,3	11 12 4,3 2,0	8,5	178	156
			80	88,9	3,2	21 22 9,1 4,5	10,3	88,96, 9 0	7,7	178	152
250	273,0	6,3	250	273,0	6,3	27 28 3,0 9,0	16,2	27 28 3,0 2,0	12,2	216	216
			200	219,1	6,3	27 28 3,0 5,5	14,4	21 22 9,1 5,5	10,9	216	203
			150	168,3	4,5	27 28 3,0 2,5	12,7	16 17 8,3 6,0	9,5	216	194
			125	139,7	4,0	27 28 3,0 1,0	11,7	13 14 9,7 7,0	8,8	216	191
			100	114,3	3,6	27 27 3,0 9,0	10,7	11 12 4,3 1,0	8,1	216	184
300	323,9	7,1	300	323,9	7,1	32 34 3,9 2,0	18,5	32 33 3,9 4,0	13,9	254	254
			250	273,0	6,3	32 33 3,9 9,5	17,0	27 28 3,0 2,5	12,8	254	241
			200	219,1	6,3	32 33 3,9 6,0	15,1	21 22 9,1 6,5	11,3	254	229
			150	168,3	4,5	32 33 3,9 3,5	13,5	16 17 8,3 7,0	10,2	254	219

Dimensions of Straight Tees and Crosses

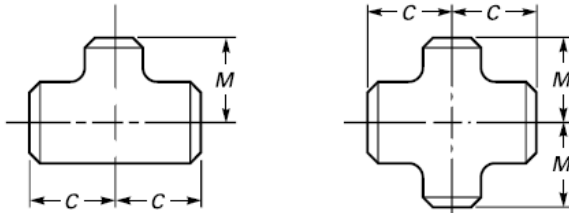


ASTM B16.9

Nominal Pipe Size (NPS)	Outside Diameter at Bevel	Center-to-End	
		Run, C	Outlet, M [Notes (1) and (2)]
72	21.3	25	25
80	26.7	29	29
90	33.4	38	38
100	42.2	48	48
110	48.3	57	57
120	60.3	64	64
130	73.0	76	76
140	88.9	86	86
150	101.6	95	95
160	114.3	105	105
170	141.3	124	124
180	168.3	143	143
190	219.1	178	178
200	273.0	216	216
220	323.8	254	254
240	355.6	279	279
260	406.4	305	305
280	457.0	343	343
300	508.0	381	381
320	559.0	419	419

24	610.0	432	432
26	660.0	495	495
28	711.0	521	521
30	762.0	559	559
32	813.0	597	597
34	864.0	635	635
36	914.0	673	673
38	965.0	711	711
40	1 016.0	749	749
42	1 067.0	762	711
44	1 118.0	813	762
46	1 168.0	851	800
48	1 219.0	889	838

Dimensions of Reducing Outlet Tees and Reducing Outlet Crosses



ANSI B16.9

Nominal Pipe Size (NPS)	Outside Diameter at Bevel		Center-to-End		Nominal Pipe Size (NPS)	Outside Diameter at Bevel		Center-to-End	
	Run	Outlet	Run, C	Outlet, M [Note (1)]		Run	Outlet	Run, C	Outlet, M [Note (1)]
1/2 x 1/2 x 3/8	21.3	17.3	25	25	4 x 4 x 3-1/2	114.3	101.6	105	102
1/2 x 1/2 x 1/4	21.3	13.7	25	25	4x4x3	114.3	88.9	105	98
3/4 x 3/4 x 1/2	26.7	21.3	29	29	4 X 4 X 2-1/2	114.3	73.0	105	95
3/4 x 3/4 x 3/8	26.7	17.3	29	29	4x4x2	114.3	60.3	105	89
1 X 1 X 3/4	33.4	26.7	38	38	4 x 4 x 1-1/2	114.3	48.3	105	86
1 x 1 x 1/2	33.4	21.3	38	38					
					5X5X4	141.3	114.3	124	117
1-1/4 x 1-1/4 x 1	42.2	33.4	48	48	5 X 5 X 3-1/2	141.3	101.6	124	114
1-1/4 x 1-1/4 x 3/4	42.2	26.7	48	48	5X5X3	141.3	88.9	124	111
1-1/4 x 1-1/4 x 1/2	42.2	21.3	48	48	5 X 5 X 2-1/2	141.3	73.0	124	108
					5X5X2	141.3	60.3	124	105
1-1/2 x 1-1/2 x 1-1/4	48.3	42.2	57	57	6X6X5	168.3	141.3	143	137
1-1/2 x 1-1/2 x 1	48.3	33.4	57	57	6x6x4	168.3	114.3	143	130
1-1/2 x 1-1/2 x 3/4	48.3	26.7	57	57	6 x 6 x 3-1/2	168.3	101.6	143	127
1-1/2 x 1-1/2 x 1/2	48.3	21.3	57	57	6x6x3	168.3	88.9	143	124
					6 x 6 x 2-1/2	168.3	73.0	143	121
2 x 2 x 1-1/2	60.3	48.3	64	60					
2 x 2 x 1-1/4	60.3	42.2	64	57	8x8x6	219.1	168.3	178	168
2 X 2 X 1	60.3	33.4	64	51	8x8x5	219.1	141.3	178	162
2 x 2 x 3/4	60.3	26.7	64	44	8X8X4	219.1	114.3	178	156
					8 x 8 x 3-1/2	219.1	101.6	178	152
2-1/2 X 2-1/2 X 2	73.0	60.3	76	70					
2-1/2 X 2-1/2 X 1-1/2	73.0	48.3	76	67	10 x 10 x 8	273.0	219.1	216	203
2-1/2 X 2-1/2 X 1-1/4	73.0	42.2	76	64	10 x 10 x 6	273.0	168.3	216	194
2-1/2 X 2-1/2 X 1	73.0	33.4	76	57	10 x 10 x 5	273.0	141.3	216	191
					10 x 10 x 4	273.0	114.3	216	184
3 X 3 X 2-1/2	88.9	73.0	86	83	12 x 12 x 10	323.8	273.0	254	241
3x3x2	88.9	60.3	86	76	12 x 12 x 8	323.8	219.1	254	229
3 x 3 x 1-1/2	88.9	48.3	86	73	12 X 12 X 6	323.8	168.3	254	219
3 x 3 x 1-1/4	88.9	42.2	86	70	12 x 12 x 5	323.8	141.3	254	216
3-1/2 x 3-1/2 x 3	101.6	88.9	95	92	14 X 14 X 12	355.6	323.8	279	270
3-1/2 x 3-1/2 x 2-1/2	101.6	73.0	95	89	14 X 14 X 10	355.6	273.0	279	257
3-1/2 x 3-1/2 x 2	101.6	60.3	95	83	14 X 14 X 8	355.6	219.1	279	248
3-1/2 x 3-1/2 x 1-1/2	101.6	48.3	95	79	14 x 14 x 6	355.6	168.3	279	238

Size (NPS)	Outside Diameter at Bevel	Center to Ends	Nominal Pipe Size	Outside Diameter at Bevel	Center to Ends

	Run	Outlet	Run, C	Outlet, M [Note (1)]	(NPS)	Run	Outlet	Run, C	Outlet, M [Note (1)]
16 x 14	406.4	355.6	305	305	28 X 28 X 26	711	660.0	521	521
16 x 12	406.4	323.8	305	295	28 X 28 X 24	711	610.0	521	508
16 x 10	406.4	273.0	305	283	28 x 28 x 22	711	559.0	521	495
16 x 8	406.4	219.1	305	273	28 x 28 x 20	711	508.0	521	483
16 x 6	406.4	168.3	305	264					
					28 X 28 X 18	711	457.0	521	470
18 x 16	457.0	406.4	343	330	28 X 28 X 16	711	406.4	521	457
18 x 14	457.0	355.6	343	330	28 x 28 x 14	711	355.6	521	457
18 X 12	457.0	323.8	343	321	28 X 28 X 12	711	323.8	521	448
18 x 10	457.0	273.0	343	308					
18 X 8	457.0	219.1	343	298	30 X 30 X 28	762	711.0	559	546
					30 x 30 x 26	762	660.0	559	546
20 X 18	508.0	457.0	381	368	30 x 30 x 24	762	610.0	559	533
20 x 16	508.0	406.4	381	356	30 x 30 x 22	762	559.0	559	521
20 x 14	508.0	355.6	381	356	30 x 30 x 20	762	508.0	559	508
20 X 12	508.0	323.8	381	346					
20 X 10	508.0	273.0	381	333	30 x 30 x 18	762	457.0	559	495
20 X 8	508.0	219.1	381	324	30 x 30 x 16	762	406.4	559	483
					30 x 30 x 14	762	355.6	559	483
22 X 20	559.0	508.0	419	406	30 x 30 x 12	762	323.8	559	473
22 x 18	559.0	457.0	419	394	30 x 30 x 10	762	273.0	559	460
22 x 16	559.0	406.4	419	381					
22 X 14	559.0	355.6	419	381	32 x 32 x 30	813	762.0	597	584
22 X 12	559.0	323.8	419	371	32 X 32 X 28	813	711.0	597	572
22 X 10	559.0	273.0	419	359	32 X 32 X 26	813	660.0	597	572
					32 x 32 x 24	813	610.0	597	559
24 X 22	610.0	559.0	432	432					
24 X 20	610.0	508.0	432	432	32 X 32 X 22	813	559.0	597	546
24 X 18	610.0	457.0	432	419	32 X 32 X 20	813	508.0	597	533
					32 X 32 X 18	813	457.0	597	521
24 X 16	610.0	406.4	432	406	32 x 32 x 16	813	406.4	597	508
24 X 14	610.0	355.6	432	406	32 X 32 X 14	813	355.6	597	508
24 X 12	610.0	323.8	432	397					
24 x 10	610.0	273.0	432	384	34 x 34 x 32	864	813.0	635	622
					34 x 34 x 30	864	762.0	635	610
26 X 24	660.0	610.0	495	483	34 x 34 x 28	864	711.0	635	597
26 x 22	660.0	559.0	495	470	34 x 34 x 26	864	660.0	635	597
26 X 20	660.0	508.0	495	457					
					34 x 34 x 24	864	610.0	635	584

26 x 18	660.0	457.0	495	444	34 x 34 x 22	864	559.0	635	572
26 X 16	660.0	406.4	495	432	34 x 34 x 20	864	508.0	635	559
26 x 14	660.0	355.6	495	432	34 x 34 x 18	864	457.0	635	546
26 X 12	660.0	323.8	495	422	34 x 34 x 16	864	406.4	635	533

Application/Usage

Low and middle pressure fluid pipeline, boiler, petroleum and natural gas industry, drilling, chemical industry, electric industry, shipbuilding, fertilizer equipment and pipeline, structure, petrochemical, pharmaceutical industries, etc.

Material Specification

Designation: A 234/A 234M – 05 Standard Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

This specification covers wrought carbon steel and alloy steel fittings of seamless and welded construction covered by the latest revision of ASME B16.9, B16.11, MSS SP-79, and MSS SP-95. These fittings are for use in pressure piping and in pressure vessel fabrication for service at moderate and elevated temperatures. Fittings differing from these ASME and MSS standards shall be furnished in accordance with Supplementary Requirement S58 of Specification A 960.

Chemical Requirements (Composition, %)

Grade and Material	C	Mn	P	S	Silicon	Chromium	Molybdenum	Nickel	Copper
WPB ^{B,C,D,E,F}	0.30 max	0.29–1.06	0.05	0.058	0.10 min	0.40 max	0.15 max	0.40 max	0.40 max
WPC ^{C,D,E,F}	0.35 max	0.29–1.06	0.05	0.058	0.10 min	0.40 max	0.15 max	0.40 max	0.40 max
WP1	0.28 max	0.30–0.90	0.045	0.045	0.10–0.50	...	0.44–0.65	...	...
WP12 CL1,	0.05–0.20	0.30–0.80	0.045	0.045	0.60 max	0.80–1.25	0.44–0.65	...	...
WP12 CL2									
WP11 CL1	0.05–0.15	0.30–0.60	0.03	0.03	0.50–1.00	1.00–1.50	0.44–0.65	...	...
WP11 CL2,	0.05–0.20	0.30–0.80	0.04	0.04	0.50–1.00	1.00–1.50	0.44–0.65	...	...
WP11 CL3									
WP22 CL1,	0.05–0.15	0.30–0.60	0.04	0.04	0.50 max	1.90–2.60	0.87–1.13	...	...
WP22 CL3									
WP5 CL1,	0.15 max	0.30–0.60	0.04	0.03	0.50 max	4.0–6.0	0.44–0.65	...	...
WP5 CL3									
WP9 CL1,	0.15 max	0.30–0.60	0.03	0.03	1.00 max	8.0–10.0	0.90–1.10	...	...
WP9 CL3 WPR									
	0.20 max	0.40–1.06	0.045	0.05	...	...	...	1.60–2.24	0.75–1.25
WP91	0.08–0.12	0.30–0.60	0.02	0.01	0.20–0.50	8.0–9.5	0.85–1.05	0.40 max	...
WP911	0.09–0.13	0.30–0.60	0.02	0.01	0.10–0.50	8.5–9.5	0.90–1.10	0.40 max	...

Mechanical Performance Requirements

Grade and Marking Symbol	WPB	WPC, WP11 CL2, WP12 CL2	WP1	WP11 CL1, WP22 CL1, WP5 CL1	WPR	WP11 CL3, WP22 CL3 WP5 CL3	WP91	WP911	WP12 CL1
				WP9 CL1		WP9 CL3			
Tensile strength, range ksi [MPa]	60–85	70–95	55–80	60–85	63–88	75–100	85–110	90–120	60–85
	[415–585]	[485–655]	[380–550]	[415–585]	[435–605]	[520–690]	[585–760]	[620–840]	[415–585]
Yield strength, min, ksi [MPa]	35 [240]	40 [275]	30 [205]	30 [205]	46 [315]	45 [310]	60 [415]	64 [440]	32 [220]
(0.2 % offset or 0.5 % extension-under-load)									

Production Process

Elbow Marking process and reequipment



ELBOW Shaper Machining



Tee form Process and equipment



Reducer Form process and equipment



Sand blasted process and equipment



Beveling Process



Painting Shop



Package For shipment



Reference Standards

ASME B16.9 Specification for Butt Welded Fittings

ASME B16.9 specification is designed for butt welded fittings applied in industrial construction pipelines. Including elbow, tee, cross, cap, reducer, and etc.

Standard Scope

The standard includes specifications of NPS 1/2 to NPS 48 (DN15-DN1200) factory-made wrought butt-welded pipe fittings overall dimensions, tolerances ratings, test methods and markings.

Special Fittings

Special fittings here refer to special sizes, forms and tolerances that agreed between buyer and manufacturer.

Fabricated Fittings

Fabricated laterals and other fittings by circumferential or intersection welds are considered pipe fabrication could not apply this standard.

Units under ASME B16.9 shall be stated in both SI (Metric) and U.S. Customary units. Designation for size is NPS.

Reference Standards

It is not considered practical to identify the specific edition of each standard and specification in the individual references. A product made comply with a prior edition of referenced standards and in all other respects conforming to this standard will be considered complied.

ASME B16.5: Pipe Flanges and Flanged Fittings: NPS 1/2 Through NPS 24 Metric/Inch Standard

ASME B16.25: For Buttwelding Ends

ASME B31: Code for Pressure Piping

ASME B31.3: Process Piping

ASME B36.10M, Welded and Seamless Wrought Steel Pipe

ASME B36.19M, Stainless Steel Pipe

ASME Boiler and Pressure Vessel Code

ASTM A234/A234M-17, Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Moderate and High Temperature Service

ASTM A403/A403M-16, Specification for Wrought Austenitic Stainless Steel Piping Fittings

ASTM A420/A420M-16, Specification for Piping Fittings of Wrought Carbon Steel and Alloy Steel for Low Temperature Service

ASTM A815/A815M-14e1, Specification for Wrought Ferritic, Ferritic/Austenitic and Martensitic Stainless Steel Piping Fittings

ASTM A960/A960M-16a, Specification for Common Requirements for Wrought Steel Piping Fittings

ASTM E29-13, Practice for Using Significant Digits in Test Data to Determine Conformance With Specifications

ASTM B361-16, ASTM B363-14, ASTM B366/B366M-17: For other material metals. (Aluminum, Titanium, Nickel, and alloy).

FAQ/ Customer Question and Answers

Q: Customer asked for butt weld fittings in A105:

A: Most common carbon steel buttweld fitting material is A234WPB. It is equivalent to A105 flanges, however there is no such thing as an A105 or A106 butt weld fitting A106 Gr.B is for pipe grade.

The A234WPB fittings are made from A106GR.B pipes. A105 is a material from Bar forged to

be High pressure Fittings or Flange

Q: Customer requests "Normalized" butt weld fittings:

A: This is also a misconception since flanges are available in A105 and A105 N, where N stands for normalized. However, there is no such thing as A234WPBN. Manufactures normalize their butt weld fittings was considered that normalized heat treating process was done, Especially for the elbows and Tees Customer needing "normalized" butt weld fittings should request WPL6 fittings which are high yield and are normalized as a standard procedure.

Q: Customer forgets to mention pipe schedule:

A: Buttweld fittings are sold as per pipe size but pipe schedule must be specified to match the ID of the fitting to the ID of the pipe. If no schedule is mentioned, we will assume a standard wall is requested.

Q: Customer forgets to mention welded or seamless butt weld fitting:

A: Butt weld fittings are available in both welded and seamless configuration. A seamless butt weld carbon steel or stainless-steel fitting is made of seamless pipe and is generally more expensive. Seamless pipe fittings are NOT common in sizes bigger than 12". Welded pipe fittings are made of ERW welded carbon steel or stainless-steel pipe. They are available in sizes 1/2" to 72" and are more affordable than seamless fittings.

Q: What does Short Radius (SR) or Long Radius (LR) means?

A: You will often hear SR45 elbow or LR45 elbow. The 45 or 90 refers to the angle of the bend for buttweld fitting to change the direction of flow. A long radius elbow (LR 90 Elbow or LR 45 elbow) will have a pipe bend that will be 1.5 times the size of the pipe. So, a 6 inch LR 90 has bending radius that is 1.5 x nominal pipe size. A short radius elbow (SR45 or SR90) has a pipe bend that is equal to the size of the fitting, so a 6" SR 45 has a bending radius that is 6" nominal pipe size.

Q: What is a 3R or 3D elbow pipe fitting?

A: First, the terms 3R or 3D are used synonymously. A 3R butt weld elbow has a bending radius that is 3 times the nominal pipe size. A 3R elbow is equal to 3D Elbows

DEYE PIPING COMPANY Service

1. Technical support
2. Raw Material Quality control.
3. Inspection during the production time.
4. Final Test includes Surface, Dimension, PT Test, RT test, ultrasonic Test
5. Test Report each shipment
4. Flexible Delivery terms. EXW FOB CIF CFR DDP DDU
5. Flexible payment Ways: LC. TT. DP
6. Customized Package includes Logo. Cases Dimension.
7. 18 months quality Guarantee time.
9. Free replacement by air if any error founded
10. 24 hours to Feedback your questions

 **SHIJIAZHUANG DEYE PIPING INDUSTRY CO., LTD Pipefittings Department)**

 +8613292824811  sales@deyepiping.com  piping-industry.com

No. 368 Youyi St. Shijiazhuang, Hebei, China